

S. FAB
491

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB23007615-13
Job Sheet 178441



Part No: RB23007615-13

Job Qty: 8 ea

Part Name: Saw



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/31/18

Job Tracking No:

Due Date: 7/26/18

Created By: Logan David

Type: SOLD

Description:

Ship Via: ^{DW6} RB23007615 Rev. B

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/26/18	7/26/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	8 pcs	7/26/18	7/26/18	0.00	2.67	Small Fab-3		MLC DAS
120	QC	8 pcs	7/26/18	7/26/18	0.00	0.00	QC5		38
130	Packaging	8 pcs	7/26/18	7/26/18	0.00	0.00	Packaging3-1		MLC 9-89
140	QC21-SA	8 Ea	7/26/18	7/26/18	0.00	0.00	QC21		DAS 21 9-89

Part Op Descriptions: 110 - 1- Cut each HAC5012BX in half each HAC5012BX makes saws for 2 kits. 2- Deburr ends if necessary.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HAC5012BX GA	12" Carbide Rod Saw	4 Ea (.5 ea)	90-Start up Operation	5093432

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	HAC5012BX	4	25	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 3:56 PM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S098019

1 1270 ABERDEEN STREET HAWKESBURY ONTARIO K6A 1K7 CANADA

Part: RB23007615-13

Job No: 178441

Serial No/Batch: S098019

Revision:

Inspector:

Exp Date:

Instructions:

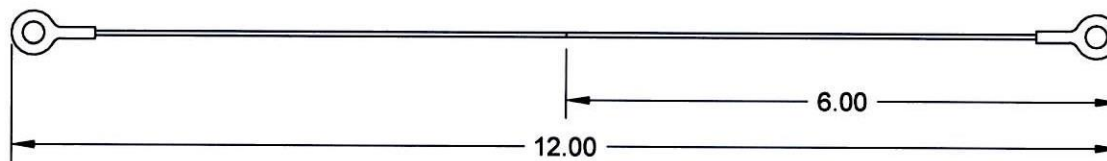
Date: 07/31/18

246
30
94-4

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	-13 MOVED TO SEPARATE SHEET. CH'D DIMS WAS 6.000 IS 6.00, WAS 12.000 IS 12.00.	2/3/14	DPD	RJC

TEO ATTACHED



NOTE:
CUT EACH HAC5012BX IN HALF EACH
HAC5012BX MAKES SAWS FOR 2 KITS.

-13
SAW

RED BARN MACHINE	
TITLE POWER TURBINE CLEANING KIT	
DWG NO. RB23007615-13	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: COLE APPROVED <i>D. Ward</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL ALLISON C30
SCALE 1:2	DATE 2-1-01
SHEET 3 of 7	